

Work Order ID 119042

November-21-14 11:39:18 AM

119042

Page 1

Item ID: D412-775-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Step Protective Trim

Start Date: 5/05/14 Start Qty: 2.00

2

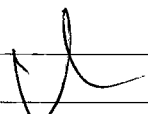
Cust Item ID:

Required Date: 5/05/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9503

A

IIN D412-775

Rev A

SL

100 Document Control 0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-775-013 CHG003

(2x)

DAS
46
9-89

DEC 22 2014

105 Pick Kit 0.00

105

Packaging

Memo

0.00

Packaging

2

DAS
86
9-89

DEC 20 2014

Picklist Print

November-21-14 11:39:17 AM

Page 1

Work Order ID: 119042

119042

Parent Item: D412-775-013

D412-775-013

Parent Item Name: Step Protective Trim

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-12-10 new issue DD verified by:ec
kit DD 10.02.18 Verified By:EC IPP Rev:B add pick

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3608-1		Manufactured	No			110	Each	5.0000	1	2	06 9-89		

D3608-1

Lower Doubler

DAS

46

9-89

Location

Loc Qty

Loc Code

ST505

5

106924

1

122733

4

D3608-3

Manufactured No

110

Each

4.0000

D3608-3

Upper Doubler

DAS

46

9-89

Location

Loc Qty

Loc Code

ST505

4

122616

4

DEC 20 2014

REFERENCE ONLY

DART AEROSPACE LTD.

DEC 22 2014

DAS
46
9-89

ICA-D412-775

ICA Page 31 (32 blank) of 32

53.7 WEIGHT AND BALANCE

INSTALLATION	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-775-011	1.20 lb	0 in	0 in lb	45.5 in	54.3 in lb
Door Sill Protective Trim Kit	0.54 kg	0 m	0 m kg	1.16 m	0.63 m kg
D412-775-013	1.25 lb	+44.8 in	+56.0 in lb	69.0 in	86.25 in lb
Step Protective Trim Kit	0.57 kg	+1.14 m	+0.65 m kg	1.75 m	1.00 m kg
D412-775-015	1.39 lb	+41.5 in	+57.7 in lb	172 in	239.1 in lb
Fuel Panel Protective Trim Kit	0.63 kg	+1.05 m	+0.66 m kg	4.37 m	2.75 m kg

53.8 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
		1	D3609-1	DOUBLER

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

53-00-00

Revision: 0

Page 15 (16 blank) of 16

Work Order ID 119042

November-21-14 11:39:18 AM

119042

Page 1

Item ID: D412-775-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Step Protective Trim

Start Date: 5/05/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/05/14 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9503	A								
IIN D412-775	Rev A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-775-013 CHG003								
105	Pick Kit	0.00							
105	Memo	0.00							
Packaging									
Packaging									

MC5 14-12-22

2

DAS 06 9-89

DEC 20 2014